



14,600 \$
To Paid

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	
90	Packaging 1 - Pick Kit	1 pcs	7/19/19	0.00	0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	

<



Container No: S200450



Part: D350-822-011

Job No: 195932

Job No: 195952
Serial No/Batch: S200450

Revision: 1

Inspector:

Exp Date:
Instruction

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6/3/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110	Packaging 1-1 - Pick Kit - B4B 1 pcs	7/19/19	0.00 0.00	Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	DAS
				Packaging 1 - 25 - B4B	75
				Packaging 1 - 26 - B4B	9-89
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
120	QC 4 1 pcs	7/19/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	DAS
				QC 4 - 74	75
					9-89
125	Outsource - 10 - Consignment 1 pcs	7/19/19	0.00 0.00		
130	Packaging 3-1 - Stock - B4B 1 pcs	7/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS
				Packaging 3 - 5 - B4B	19
				Packaging 3 - 6 - B4B	9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	

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				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	7/19/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	7/19/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53
Part Op 125 - Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD PO 17542 (Send copy of PO to Pall Descriptions: - James) Issue W/O LINE item for Pall for amount sold on sales order S/O according to sales price see Warran for amount. (if sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in order to close work order. 130 - Identify and pack for shipping as per PPP D350-822-011 135 - Photocopy bluefile & type labels per PPP D350-822-011 CHG006					

DAS

21

9-39

JUL 2 9 2019

DAS

21

9-39

JUL 2 9 2019

POHB 044165

010437

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
550.0401	Pureair Fairing Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5184193
9752100180	Gasket	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5179541
9945000120	Gasket (for B3e models)	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5179541
AN821-12J	Elbow (or AN821-12K or 12S)	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5179541
AN929-12J	Cap	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5179541
D4925-041	Mounting Plate Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5190246
D4931-1	Engine Fitting (for acft models B2 & previous)	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5165255
D4931-3	Engine Fitting (For B3 Models)	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5177766
D4931-5	Engine Fitting (for B3e models)	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5177766
D4935-1	Mounting Bracket	6 pcs (6 ea)	90-Packaging 1 - Pick Kit	5190562
D4943-1	Flex Hose	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5183343
D4961-041	Tube Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5192644
D4961-043	Tube Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5192649
D5079-1	Placard, Eaps	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5175041
D5090-041	Duct Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5187895
D5105-1	Handle	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5181265
D5110-1	Swivel Nut Fitting	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5192183
D5179-1	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5191252
D5179-3	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5191252
D5194-1	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5198822
D5208-041	Blanking Plate Assembly	3 pcs (3 ea)	90-Packaging 1 - Pick Kit	5191010
LN9038-05012	Bolt	36 pcs (36 ea)	90-Packaging 1 - Pick Kit	5183456
LN9038-05040	Bolt	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5199662
LN9348-05	Nut	32 pcs (32 ea)	90-Packaging 1 - Pick Kit	5179541
MS20470AD3-A	Rivet, Universal Head	16 Ea (16 ea)	90-Packaging 1 - Pick Kit	5192665-40
MS21919WCH12	Clamp	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5191265
MS9592-138	Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5168723
NAS1149D0332J	Washer	70 Ea (70 ea)	90-Packaging 1 - Pick Kit	5135473443
NAS43DD3-64	Spacer	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5192662
22208CM050016E	Screw	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5192662
23350CA050	Washer	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5167662
736	Heat Resistant Sealant 3 OZ tube	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5192662
9945000160	Gasket	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5192662
D5526-1	Upper Hose Protector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5192662
D5526-3	Lower Hose Protector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5192662
D5721-1	Heat Barrier	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5192662
LN9038-05016	Bolt	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5192662
BS4320-A5	Washer	56 Ea (56 ea)	110-Packaging 1-1 - Pick Kit - B4B	5192634
LN29985-A05	Anchor Nut	15 pcs (15 ea)	110-Packaging 1-1 - Pick Kit - B4B	5192626
LN9038-05018	Bolt	56 pcs (56 ea)	110-Packaging 1-1 - Pick Kit - B4B	5192632
MS20426AD3-3	Rivet	40 Ea (40 ea)	110-Packaging 1-1 - Pick Kit - B4B	5192632
QB21304	Pureair Panel Assembly	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	5192618
QB21310	Transition Duct Assembly	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	5192620
QB23753	Fod Screen Assembly	1 Ea (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	5192623
QR10616	Vortex Tube Repair	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	5192612

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	22208CM050016E	2	28	0
	23350CA050	2	40	0
	650.0401	1	6	0
	736	1	27	0
	9752100180	1	25	0
	9945000120	1	26	0
	9945000160	1	18	0
	AN821-12J	2	34	0
	AN929-12J	1	20	0
	D4925-041	1	1	0
	D4931-1	1	15	0
	D4931-3	1	12	0
	D4931-5	1	11	0
	D4935-1	6	11	0
	D4943-1	1	2	0
	D4961-041	1	2	0
	D4961-043	1	3	0
	D5079-1	2	46	0
	D5090-041	1	0	0
	D5105-1	2	16	0
	D5110-1	1	20	0
	D5179-1	2	7	0
	D5179-3	2	8	0
	D5194-1	2	30	0
	D5208-041	3	13	0
	D5526-1	1	21	0
	D5526-3	1	19	0
	D5721-1	1	37	0
	LN9038-05012	36	462	0
	LN9038-05016	2	36	0
	LN9038-05040	1	31	0
	LN9348-05	32	428	0
	MS20470AD3-4	18	5,463	0
	MS21919WCH12	1	29	0
	MS9592-138	1	22	0
	NAS1149D0332J	70	3,440	0
	NAS43DD3-64	1	42	0
110-Packaging 1-1 - Pick Kit - B4B	BS4320-A5	56	230	0
	LN29985-A05	15	465	0
	LN9038-05018	56	1,479	0
	MS20426AD3-3	40	7,460	0
	QB21304	1	4	0
	QB21310	1	4	0
	QB23753	1	3	0
	QR10616	1	3	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework Scrap Use-as-is	Skid-tube Machining Large Fab	Cross tube Small Fab Finishing	Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	Engineering Water Jet Supplier Quality
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QSI042)	
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled	Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function	Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up	Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread
Other/Details:					

71.14. PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB23753	FOD SCREEN ASSY (REPLACES QB21308)
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	G50.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4942-1	FLEX HOSE
1	1	D4901-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5170-1	DOUBLER
2	2	D5170-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
1	1	D5526-1	HOSE PROTECTOR
1	1	D5526-3	HOSE PROTECTOR
1	1	D5721-1	HEAT BARRIER
2	2	23350CA050	LOCKING TAB
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
1*	1*	706A33-201-001	GASKET (OR 9945000160)
2	2	22208CM050016E	SCREW
1	1	736	HEAT RESISTANT SEALANT
2	2	AS1034J1212	ELBOW (OR AN821-12K OR AN821-12S OR AN821-12J)
1	1	AN929-12J	CAP
70	70	BS4320-A5	WASHER (OR NAS1149D0332J)
36	36	LN9038-05012	BOLT
2	2	LN9038-05016	BOLT
1	1	LN9038-05040	BOLT
32	32	LN9348-05	NUT
18	18	MS20470AL13-4	RIVET
1	1	MS21919WHG12	CLAMP (OR MS21919WHG12)
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE

UNCONTROLLED DOWNLOADED COPY

Valid on 06 Jun 2019 only.



PRODUCTION ACCEPTANCE TEST CERTIFICATE

This is an Electronically controlled document which is maintained with Full Password Access for all users. The "Insp Stamp" column relates to an individual whose password is electronically controlled, a "wet stamp" is therefore no longer required.

Test Unit Desc	Centrisep EAPS	Issue	4	Report No:	FE/033
Drawing No	QB05008	Serial No.	RFS-3725	Batch No.	RD19008783
Part No	QB05008	Amdnt			
ECR / Concession No	ECR R49216				
Cust Spec	RSB05008	Test Sched	ATPB05008	Issue	4A
Test Fluid	Air	Test Set-up		Issue	
Rig Or Test No		Assembler	G. MURPHY P. DONNELLY	Tester	ASPAUNERS
Comment	MQC 414A	Clock No.	414	Date	6/6/19
Insp/Approved By	MQC 414A				MQC 414A

	PROCEDURE	REQUIREMENT	RESULT	Pass/Fail
3.1	Check that the label requirements and part marking are in accordance with Sheet 2	Confirm	CONFIRMED	PASS
3.2	Ensure the QB05008 assembly conforms to the QB05008 Sheet 2 dimensions.	Confirm	CONFIRMED	PASS
3.3	Check the weight of the unit does not exceed 10kg.	Confirm	8.6 kg	PASS
3.4	Check that proof pressure and crack detect tests have been performed on manifold.	Confirm JOB N° 103269831 OP 0060	CONFIRMED	PASS
3.5	Check FOD screen mesh is intact with no broken mesh strands or irregular deformation.	Confirm	CONFIRMED	PASS
3.6	Check FOD screen receptacles are secure with no movement under finger pressure.	Confirm	NOT FITTED N/A ECR 49216	PASS
3.7	Check FOD screen fits securely to receptacle plate and all 4 off studs engage positively with their corresponding receptacles.	Confirm	NOT FITTED N/A ECR 49216	PASS
3.8	Check retaining washer has been added to 4 off quarter turn studs.	Confirm	NOT FITTED N/A ECR 49216	PASS
3.9	Check manifold port thread engagement. Ensure protective cap is fitted.	Confirm	CONFIRMED	PASS
3.10	Check electrical bonding resistance is equal to or less than 100 milliohms.	Confirm	CONFIRMED 1mS	PASS
4.1	Check overall unit cleanliness.	Confirm	CONFIRMED	PASS
4.1a	Check there are no material imperfections or foreign matter embedded.	Confirm	CONFIRMED	PASS
4.1b	Check surface for unclean, rough, misaligned or containing cracks.	Confirm		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CWYSO01

Sold To: Wysong Enterprise Ltd
2695 Highway 75
Blountville, TN 37617
USA
Phone: 423 325 6900
Fax: (423) 325-6905

Ship To: Wysong Enterprise Ltd
2695 Highway 75
Blountville, TN 37617
USA
Phone: (423) 325-6900
Fax: (423) 325-6905

ORDER

Order No : 17542

Date: 6/26/19

Ship-To Contact: Becky Northrup

Email: bnorthrup@wysongusa.com

Cust PO No: 19-0783

FOB: Shipping Point

Ship Via: FedEx Ground

Freight Terms: PrePaid

Terms: Net 30

INCO Terms: Ex Works

Order Taker: Lacey Cantin

Order Taker Phone:

Order Taker Email: lcantin@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	7/31/19	7/31/19	D350-591-133	AFT Maintenance Step, Fits LH or RH	2	pcs	\$1,605.00USD	pcs	\$3,210.00 USD
				12% Discount Diamond			-12.00		\$-385.20
2	7/31/19	7/31/19	D350-591-213	Heli-Access-Step™ LH - High Gear, Short Step, Aerazur Float Compatible	1	pcs	\$2,110.00USD	pcs	\$2,110.00 USD
				12% Discount Diamond			-12.00		\$-253.20
3	7/31/19	7/31/19	D350-591-214	Heli-Access-Step™ RH - High Gear, Short Step, Aerazur Float Compatible	1	pcs	\$2,110.00USD	pcs	\$2,110.00 USD
				12% Discount Diamond			-12.00		\$-253.20
4	7/31/19	7/31/19	D350-604-041	Rear Locker Extender	1	pcs	\$2,260.00USD	pcs	\$2,260.00 USD
				12% Discount Diamond			-12.00		\$-271.20
5	7/31/19	7/31/19	646.4001	AS350 Cable Cutter System	1	pcs	\$14,250.00USD	pcs	\$14,250.00 USD
				12% Discount Diamond			-12.00		\$-1,710.00
6	7/31/19	7/31/19	D350-822-011	PA100 PUREair System for AS350/EC130	1	pcs	\$25,000.00USD	pcs	\$25,000.00 USD
7	7/31/19	7/31/19	D350-578-111	AS350/AS355 Bearpaws with Wearplates	2	pcs	\$2,120.00USD	pcs	\$4,240.00 USD
				12% Discount Diamond			-12.00		\$-508.80
8	7/31/19	7/31/19	DSI 9279-011	Strobe Light Power Supply Relocation	1	pcs	\$191.00USD	pcs	\$191.00 USD
Sub Total									\$49,989.40 USD
Grand Total									\$49,989.40 USD

ORDER NOTES

TAX ID # 62-1381242
FEDEX Ground acct. #125718779

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

Plex 7/31/19 12:44 PM dart.lacelle.linda